



BUILDING CODE COMPLIANCE OFFICE (BCCO)  
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 372-6339

## NOTICE OF ACCEPTANCE (NOA)

[www.miamidade.gov/buildingcode](http://www.miamidade.gov/buildingcode)

Kolbe & Kolbe Millwork Company, Inc.  
1323 South 11<sup>th</sup> Ave.  
Wausau, WI 54403

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "Ultra Manor Door Transom" Aluminum Clad Wood Fixed Window - N.I.

**APPROVAL DOCUMENT:** Drawing No. 1058, titled "Ultra Series Manor Door Transom Non-Impact Window", sheets 1 through 4 of 4, dated 09/17/2001 with revision A dated 08/16/2007, prepared by W. W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

**MISSILE IMPACT RATING:** None Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**REVISION** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 02-0617.04** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Jaime D. Gascon, P.E.**



J. Gascon  
10/25/07

NOA No. 07-0618.18  
Expiration Date: October 24, 2012  
Approval Date: November 15, 2007  
Page 1

**Kolbe & Kolbe Millwork Company, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.
2. Drawing No. **1058**, titled "Ultra Series Manor Door Transom Non-Impact Window", sheets 1 through 4 of 4, dated 09/17/2001 with revision A dated 08/16/2007, prepared by W. W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren W. Schaefer, P.E.

**B. TESTS**

1. Test reports on 1) Air Infiltration Test, PA 202-94  
2) Uniform Static Air Pressure Test, PA 202-94  
3) Water Resistance Test, PA 202-94  
4) Large Missile Impact, Test PA 201-94  
5) Cyclic Wind Pressure, PA 203-94  
6) Forced Entry Test, PA 202-94

along with marked-up drawings and installation diagram of 19 specimens of aluminum clad and non-clad wood doors and fixed/transom, prepared by Architectural Testing, Inc., Test Report No. **ATI 06-30303.01**, dated 12/8/2001, signed and sealed by Steven Ulrich, P.E.

*(Submitted under NOA# 02-0617.04)*

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with FBC-2004, prepared by W. W. Schaefer Engineering & Consulting, P.A., dated 08/16/2007, signed and sealed by Warren W. Schaefer, P.E.  
**Complies with ASTM E1300-98/02**

**D. QUALITY ASSURANCE**

1. Miami Dade Building Code Compliance Office (BCCO).

**E. MATERIAL CERTIFICATIONS**

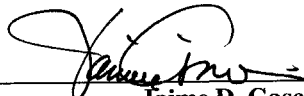
1. None

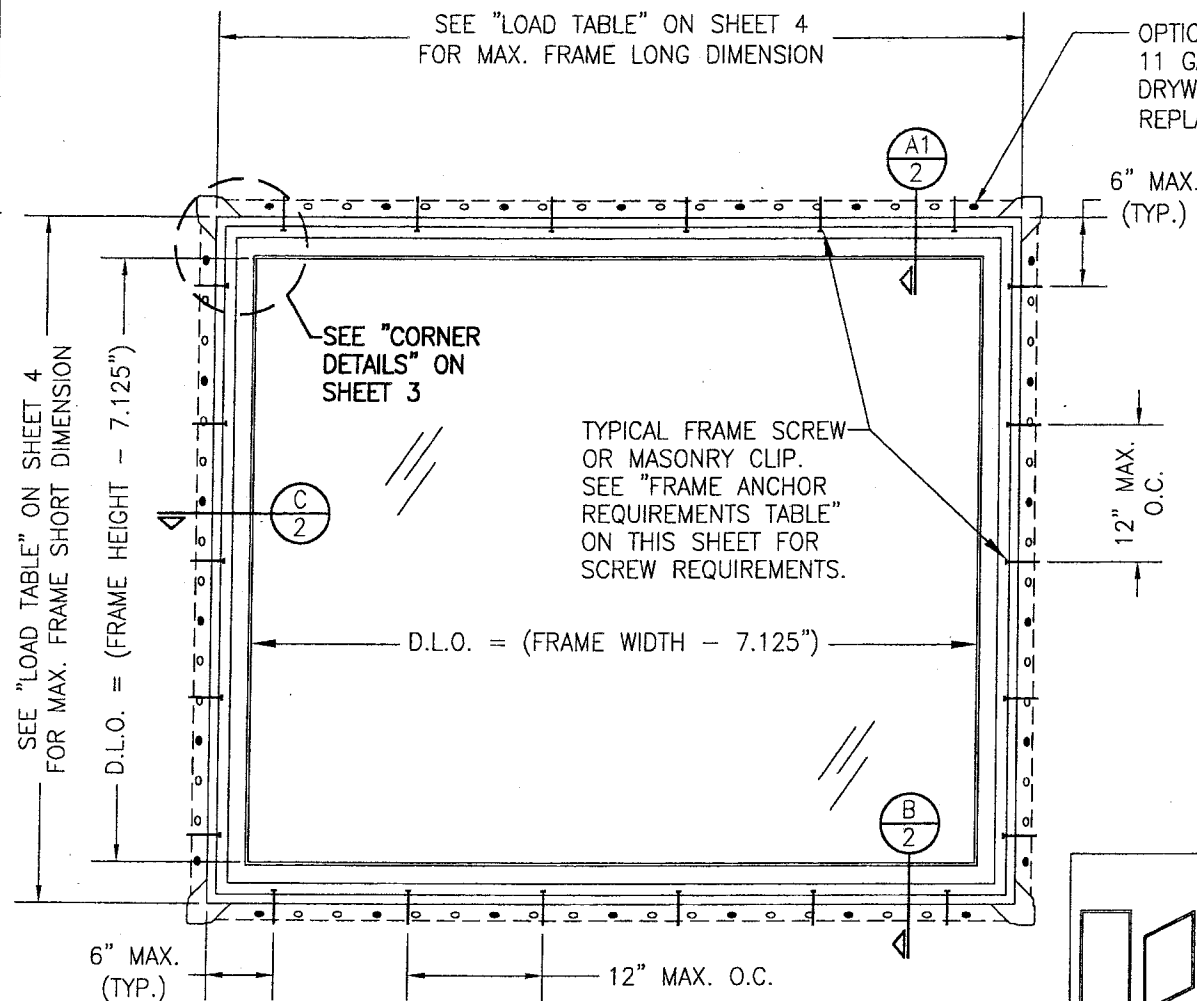
**F. STATEMENTS**

1. Statement letter of no financial interest, compliance and independence, dated 08/01/2005, signed and sealed by Warren Schaefer, P.E.
2. Laboratory compliance letter for Test Report nos. ATI WI01002 and ATI WI01003, issued by Architectural Testing Inc., dated 5/13/02, signed and sealed by Steven Ulrich, P.E.

**G. OTHER**

1. Notice of Acceptance No. 02-0617.04, issued to Kolbe & Kolbe Millwork Company, Inc. for their Series "Ultra Series Manor Door Transom Non-Impact Window", approved on 10/24/2002 and expiring on 10/24/2007.

  
Jaime D. Gascon, P.E.  
Chief, Product Control Division  
NOA No. 07-0618.18  
Expiration Date: October 24, 2012  
Approval Date: November 15, 2007



EXTERIOR ELEVATION  
RECTANGULAR WINDOW

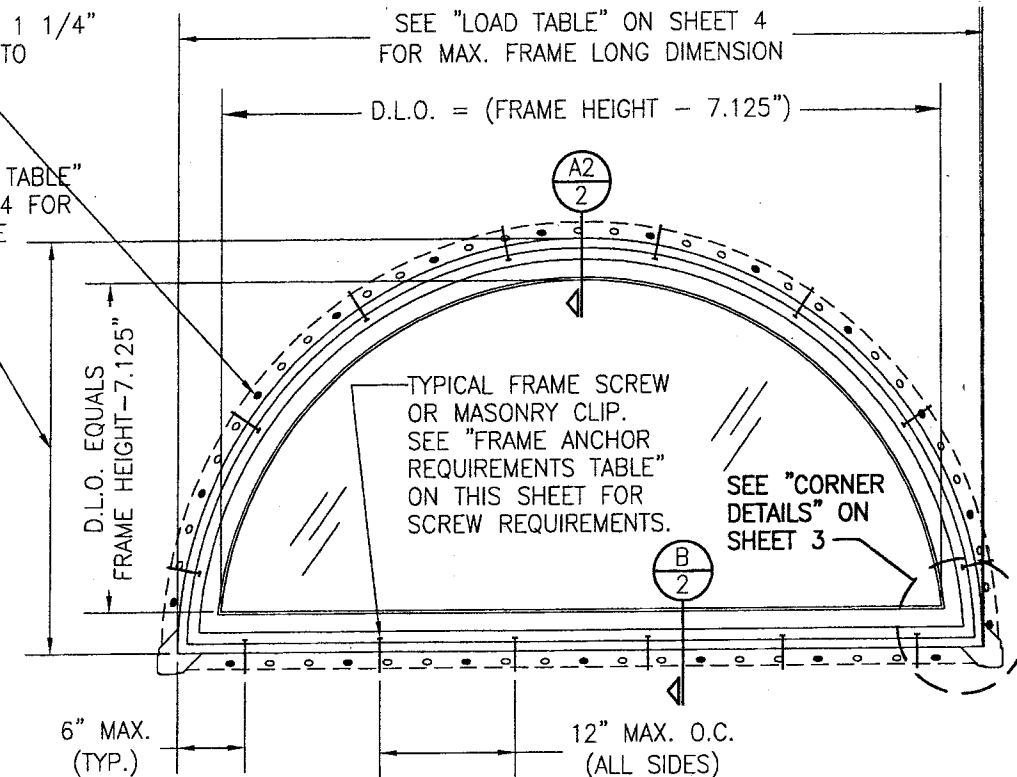
SCALE: 3/4"=1'-0"

# ALLOWABLE DESIGN LOADS

SEE LOAD TABLE ON SHEET 4

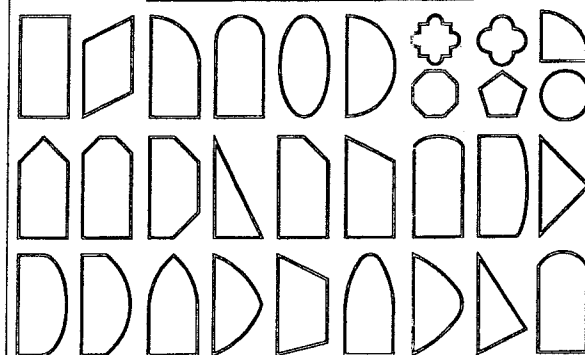
OPTIONAL NAILING FIN. SECURE TO BUCK WITH 11 GA. X 1 5/8" ROOFING NAILS OR NO. 7 X 1 1/4" DRYWALL SCREW EVERY 10.5" MAX. O.C. (NOT TO REPLACE FRAME ANCHORS/CLIPS)

SEE "LOAD TABLE" ON SHEET 4 FOR MAX. FRAME HEIGHT



EXTERIOR ELEVATION  
HALF ROUND WINDOW  
(OTHER RADIUS/CURVE SHAPES SIMILAR)  
SCALE: 3/4"=1'-0"

## APPROVED SHAPES



### NOTES:

1. OTHER SHAPES MAY APPLY PROVIDING THEY ARE SIMILAR TO THOSE SHOWN & HAVE CORNER CONSTRUCTION PER CORNER DETAILS.
2. ALL SHAPED UNITS MUST FIT INSCRIBED INTO THE ALLOWABLE RECTANGULAR UNITS & BE GOVERNED BY THE ALLOWABLE PRESSURE OF THE RESPECTIVE RECTANGULAR UNIT.

## GENERAL NOTES

1. THESE WINDOW SYSTEMS HAVE BEEN TESTED, ANALYZED AND APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE "ALLOWABLE DESIGN LOADS" TABLES.
2. BUCKING, OPENINGS & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
3. ALL HARDWARE & FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS & SHALL NOT VARY UNLESS SPECIFICALLY MENTIONED ON THE DRAWINGS.
4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, FORCED ENTRY & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE 2004 FLORIDA BUILDING CODE PROTOCOLS TAS-202 FOR NON-IMPACT WINDOWS.
5. THESE WINDOW SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH THE 2004 FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).
6. THESE WINDOWS SYSTEMS ARE NON-IMPACT RATED AND MUST BE SHUTTERED WITH A FLORIDA CODE APPROVED SHUTTER WHERE REQUIRED BY CODE.
7. ALL ANCHORS SHALL BE INSTALLED AS SPECIFIED ON THESE DRAWINGS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
8. ALL FRAME ANCHORS SECURING WINDOW/DOOR FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
9. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2004 FLORIDA BUILDING CODE SECTION 2003.8.4.
10. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE & GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE 2004 FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF Kd = 0.85 SHALL BE USED.
11. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE DESIGN OF THIS PRODUCT. WIND LOAD DURATION FACTOR Cd = 1.6 WAS USED FOR WOOD SCREW DESIGN.

PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0618-18  
Expiration Date 10/24/2012  
By *[Signature]*  
Miami Dade Product Control  
Division

## FRAME ANCHOR REQUIREMENTS TABLE

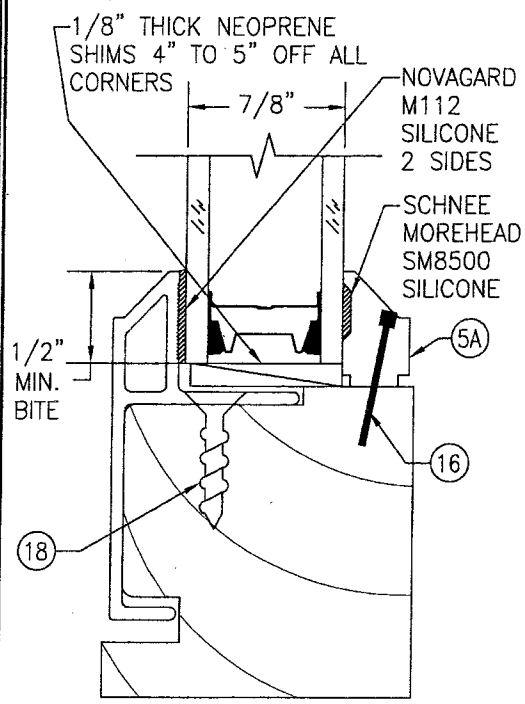
### FRAME SHEAR SCREWS

OPENING TYPE (SUBSTRATE)	FRAME/CLIP/NAIL FIN TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
2X_ WOOD FRAME OR BUCK (MIN. GR. 3 & G=0.55)	NO. 10 SMS OR WOOD SCREW	1 1/4"	3/4"
C-90 CMU/2500 PSI CONCRETE	(1) 3/16" CONCRETE SCREW	1 1/4"	2"

(1) CONCRETE SCREWS SHALL BE ELCO OR ITW RAMSET/RED HEAD TAPCONS, HILTI KWIK-CON II OR POWERS RAWL TAPPER (HARDENED STEEL OR S.S.).

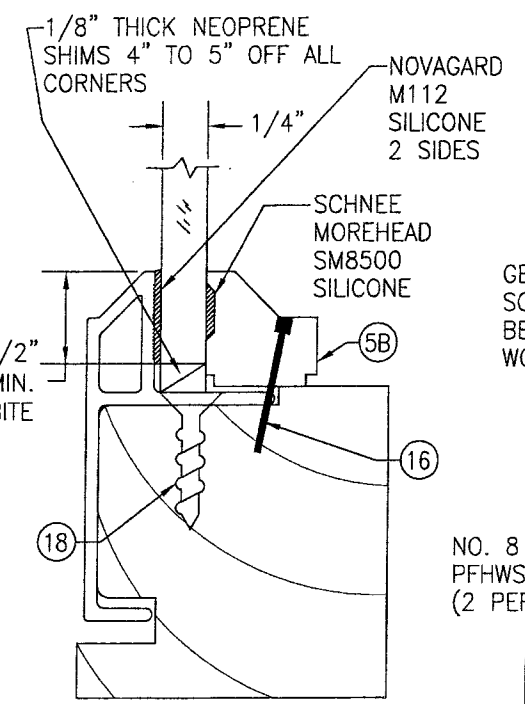
DRAWN BY: W.W.S.		CHECKED BY: W.W.S.	
PLOT: 1=16		DATE: 09/17/01	
DATE	BY	REVISION DESCRIPTION	NO.
08/16/02	W.W.S.	UPDATED TO 2004 FBC	A1
DRAWING TITLE ULTRA SERIES MANOR DOOR TRANSOM NON-IMPACT WINDOW			
CONSULTANTS W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.		MANUFACTURER KOLBE & KOLBE MILLWORK CO., INC.	
8805 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903		1323 SOUTH 11TH AVE. WAUSAU, WI 54401 715-842-5666	
CERTIFICATION AUG 27 2007 W. W. SCHAEFER, P.E. P.E. NO. 44135			
DRAWING NO. 1058		REV. .A	
SHEET NO. 1 OF 4			





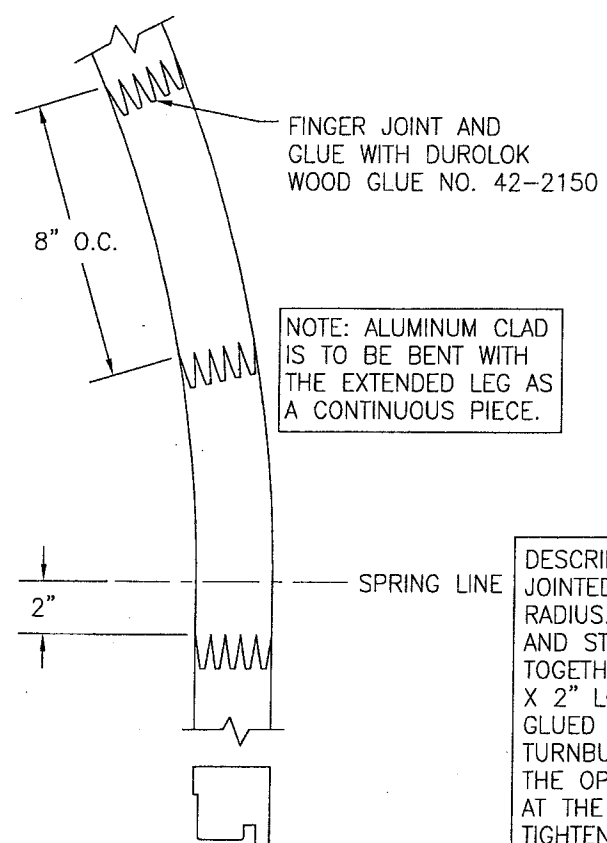
**GLAZING DETAIL**

7/8" I.G. GLASS WITH 5/32" TEMPERED GLASS PANES AND 9/16" SPACER



**GLAZING DETAIL**

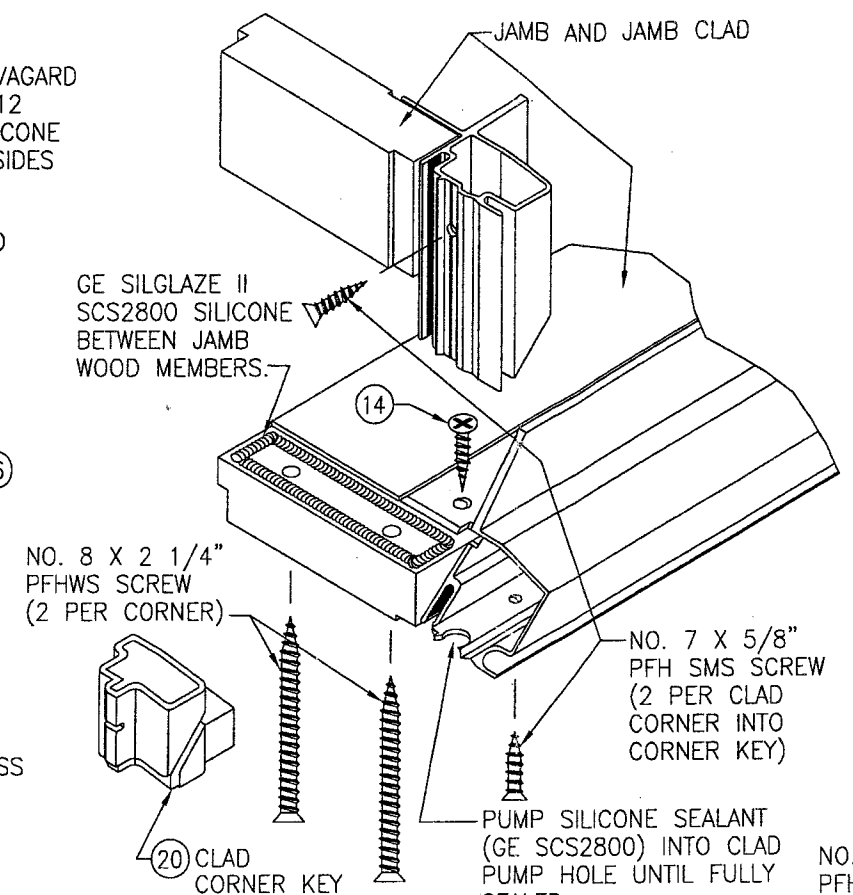
1/4" SINGLE PANE TEMPERED GLASS



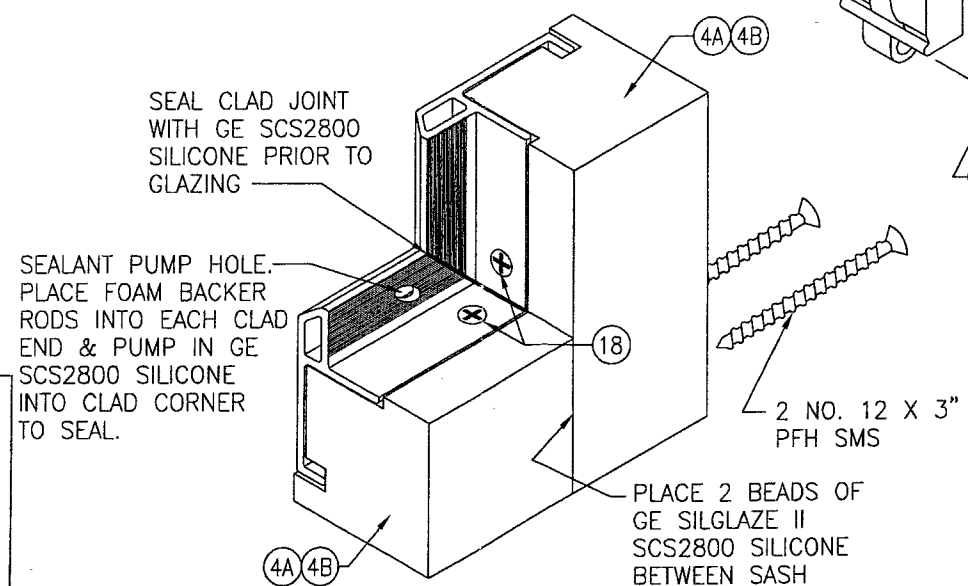
**TYP. EXTENDED LEG DETAIL AT SASH**

DESCRIPTION: EXTENDED LEG IS FINGER JOINTED SIMILAR TO SASH AROUND RADIUS. AT SPRING LINE, THE RADIUS AND STRAIGHT MEMBERS ARE BUTTED TOGETHER, DOWELED WITH TWO 3/8" X 2" LONG WOOD DOWELS AND FULLY GLUED WITH PVA GLUE. A STEEL TURNBUCKLE IS ALSO ROUTED INTO THE OPENING SIDE OF THE JAMBS AT THE SPRINGLINE AND USED TO TIGHTEN DOWN THE JOINT.

**TYP. EXTENDED LEG AT JAMB**



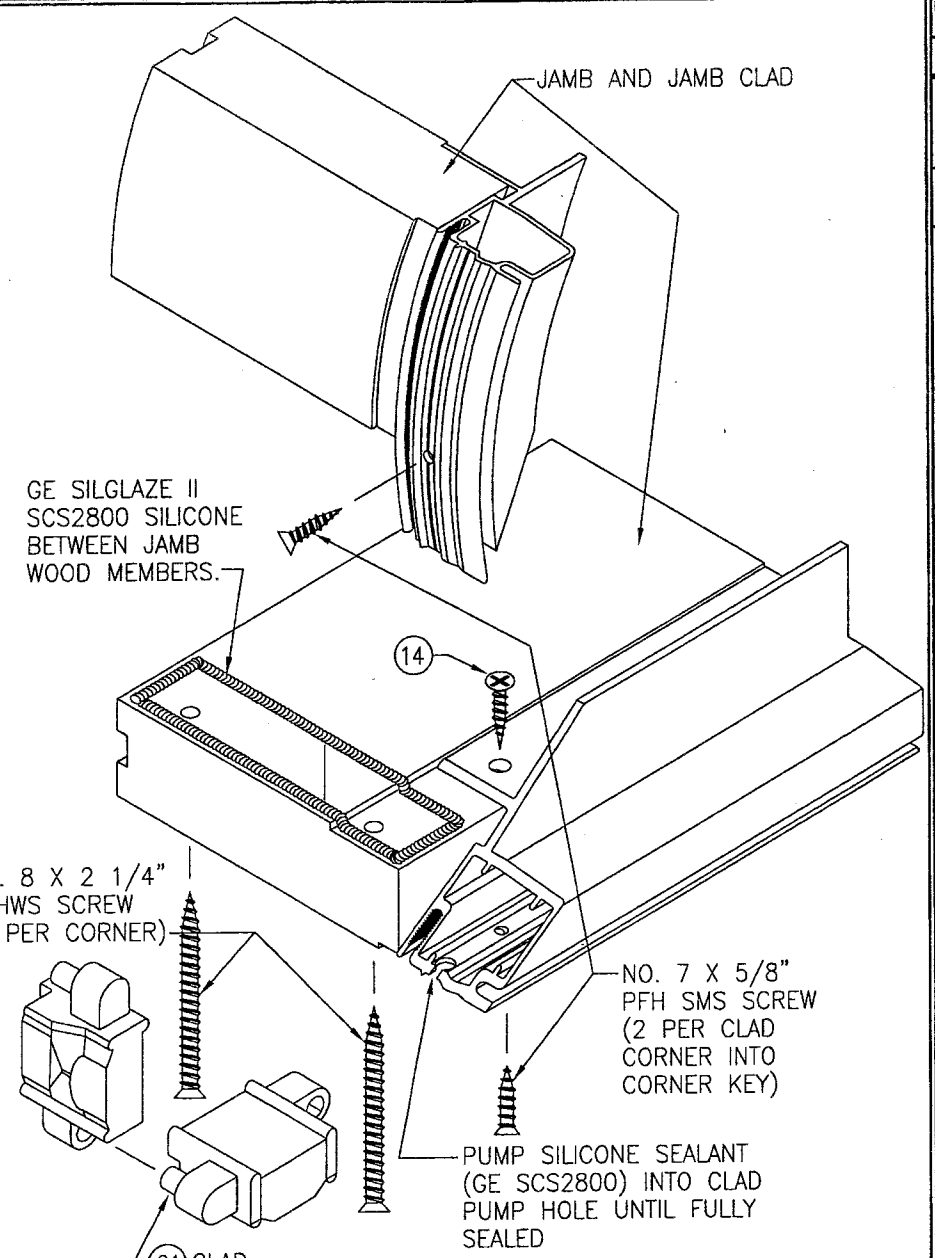
**TYP. JAMB CORNER DETAIL (TYP. AT ALL 90 DEGREE CORNERS)**



**TYP. SASH CORNER DETAIL**

(TYP. AT ALL CORNERS 90 DEGREES & LESS)

NOTE: AT CORNERS LESS THAN 90 DEGREES, THE WOOD CORNER JOINT IS PARALLEL TO THE STRAIGHT MEMBER AND THE SCREWS RUN THROUGH THE STRAIGHT SASH INTO THE BENT/RADIUS SASH.

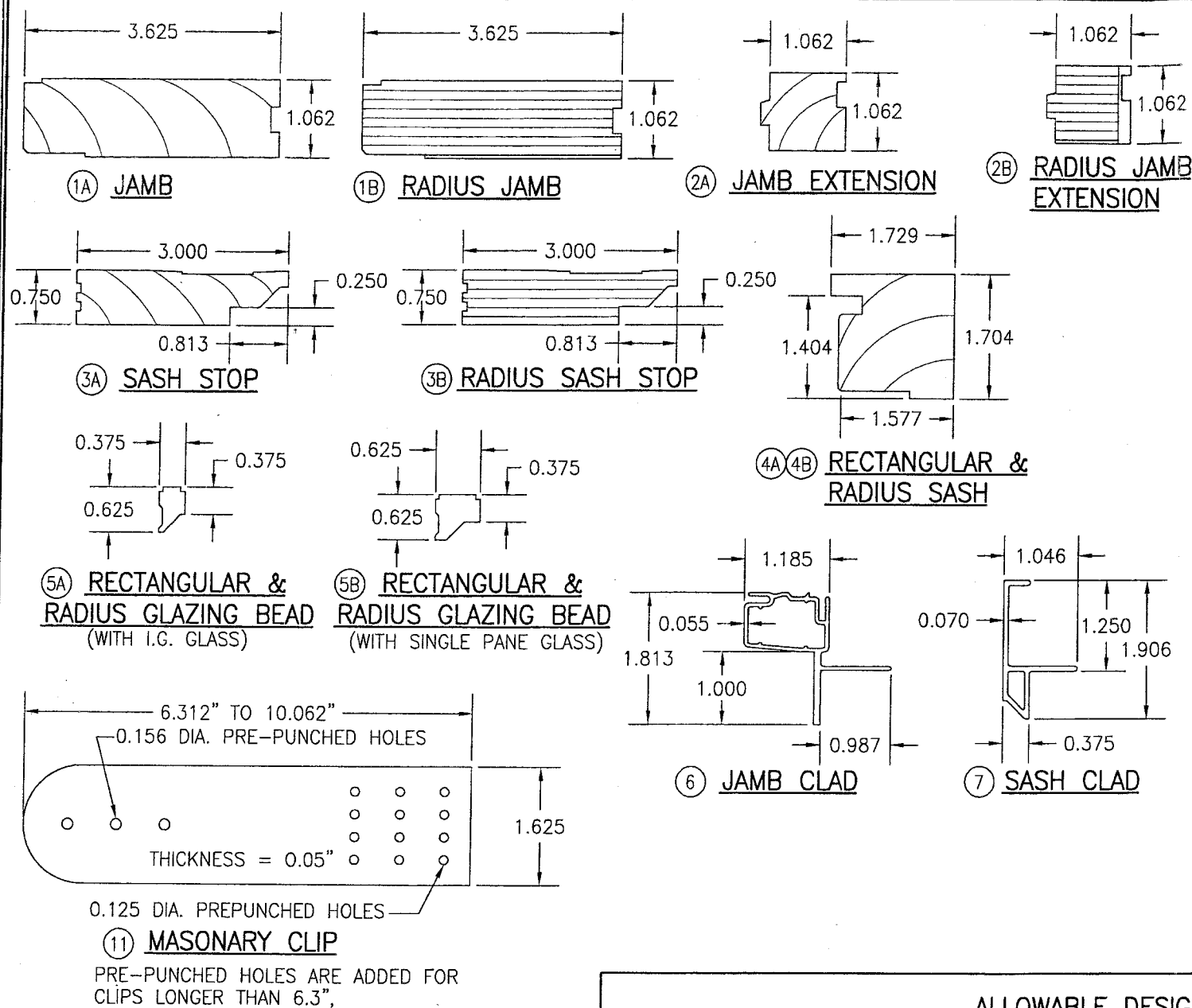


**TYP. JAMB CORNER DETAIL**

(TYP. AT ALL CORNERS LESS THAN 90 DEGREES)

PRODUCT RENEWED as complying with the Florida Building Code  
 Acceptance No. 07-06/8.18  
 Expiration Date 10/24/2007  
 By *[Signature]*  
 Miami Dade Product Control Division

DRAWING TITLE	DRAWN BY: W.W.S.		CHECKED BY: W.W.S.	
	PLOT: 1=2		DATE: 09/17/01	
	DATE	BY	REVISION	DESCRIPTION
	NO.	NO.	NO.	NO.
DRAWING TITLE	ULTRA SERIES MANOR DOOR TRANSOM NON-IMPACT WINDOW			
	MANUFACTURER			
	KOLBE & KOLBE MILLWORK CO., INC.			
	1323 SOUTH 11TH AVE. WAUSAU, WI 54401 715-842-5666			
CONSULTANTS	W. W. SCHAEFER ENGINEERING & CONSULTING, P.A.			
	8805 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903			
	P.E. NO. 44135			
	WARREN W. SCHAEFER, P.E.			
CERTIFICATION	AUG 17 2007			
	DRAWING NO. 1058			
	REV. A			
	3 OF 4			



ITEM #	PART	ITEM DESCRIPTION	MANUFACTURER/NOTES
PARTS			
1A	2917	FRAME HEAD, SIDE & SILL JAMB	* WOOD
1B	2917	FRAME RADIUS JAMB	LVL
2A	4824	JAMB EXTENSION	* WOOD
2B	4824	RADIUS JAMB EXTENSION	LVL
3A	4804	SASH STOP	* WOOD
3B	4804	RADIUS SASH STOP	LVL
4A	1873	SASH	* WOOD
4B	1873	RADIUS SASH	* FINGER JOINTED WOOD
5A	1006	GLAZING BEAD	* WOOD
5B	1008	GLAZING BEAD	* WOOD
6	BU811	JAMB CLAD	6063-T5 ALUMINUM
7	BU106	SASH CLAD	6063-T5 ALUMINUM
9	B5807	OPTIONAL HEAD JAMB NAILING FIN/DRIP	RIGID PVC
10	B5001	OPTIONAL SIDE & SILL JAMB NAILING FIN	RIGID PVC
11	BHDMS	1 5/8" WIDE X 0.05" THK. X MIN. 6 5/16" LONG MASONRY CLIP	ASTM A653 MIN. 33 KSI GALV. STEEL
MISCELLANEOUS FASTENERS			
12	-	16 GA. 1/2" X 1.5" LG. CROWN STAPLE	2" FROM ENDS & 8" O.C.
13	-	18 GA. X 3/16" X 1 1/8" CROWN STAPLE	2" FROM ENDS & 8" O.C.
14	-	#7 X 3/4" PFH SMS 18-8SS SCREW	2" FROM ENDS & 8" O.C.
15	-	#8 X 2 1/4" POH SCREW	2" FROM ENDS & 8" O.C.
16	-	3/4" BRAD NAIL	2" FROM ENDS & 8" O.C.
18	-	#7 X 3/4" PFH SMS 18-8SS SCREW	2" FROM ENDS & 8" O.C.
MISCELLANEOUS			
19	BFMDR	15/16" X 1.5" X 3/32" RUBBER SHIMS	2" FROM ENDS & 8" O.C.
20	BHDUL	POLYCARBONATE CORNER KEY (90 DEG.)	BY DARTER PLASTICS
21	BHDUD	POLYCARBONATE CORNER KEY (HINGED)	BY DARTER PLASTICS

\* WOOD USED WITH TEST UNITS WAS GRADE 2 PONDEROSA PINE. ALTERNATE WOOD SPECIES TO BE APPLICABLE WITH THESE WINDOWS IS MIN. GRADE 2 MAHOGANY, SOUTHERN PINE, OAK, CHERRY, MAPLE, DOUGLAS FIR & CYPRUS.

### ALLOWABLE DESIGN PRESSURE

(1) SHORT DIMENSION	DESIGN LOAD CAPACITY (POSITIVE & NEGATIVE PSF)														
30"	156.0	133.7	121.3	113.5	108.0	104.0	100.9	98.5	97.5	95.0	92.4	90.6	87.5	79.5	72.9
36"		130	113.8	104.0	97.5	92.9	89.4	86.7	85.5	82.7	80.0	78.0	72.9		
42"			111.4	99.0	91.2	85.7	81.7	78.7	77.4	74.3	71.3				
48"				97.5	87.8	81.3	76.6	73.1	71.7	68.3					
54"					86.7	78.8	73.3	69.3	67.7						
60"						78.0	71.5	66.9	65.0						
66"							70.9								
(1) LONG DIMENSION	30"	36"	42"	48"	54"	60"	66"	72"	75"	84"	96"	108"	120"	132"	144"

#### TABLE NOTES:

- ALL WINDOW DIMENSION VALUES SHOWN ARE +/-1/2" & ARE FRAME (F.H. & F.W.) DIMENSIONS
- THOSE SIZES WITH LOADS LISTED ARE MAXIMUM ALLOWABLE SIZES AT THAT LOAD. IF NO LOAD IS LISTED FOR A GIVEN SIZE, THAT SIZE EXCEEDS ALLOWABLE AND IS NOT ACCEPTABLE.

PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No. 07-0618-18  
Expiration Date 10/24/2012  
By *Warren W. Schaefer*  
Miami Dade Product Control  
Division

DRAWN BY: W.W.S.		CHECKED BY: W.W.S.	
PLOT: 1=2		DATE: 09/17/01	
DATE	BY	REVISION DESCRIPTION	NO.
DRAWING TITLE: ULTRA SERIES MANOR DOOR TRANSOM NON-IMPACT WINDOW			
CONSULTANTS		MANUFACTURER	
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. 8895 N. MILITARY TRAIL, SUITE C-204 PALM BEACH GARDENS, FL 33410 PHONE: 561-775-4902 FAX: 561-775-4903		KOLBE & KOLBE MILLWORK CO., INC. 1323 SOUTH 11TH AVE. WAUSAU, WI 54401 715-842-5666	
CERTIFICATION		P.E. NO. 44135	
AUG 17 2007		WARREN W. SCHAEFER, P.E.	
DRAWING NO. 1058		REV. A	
SHEET NO. 4		OF 4	